

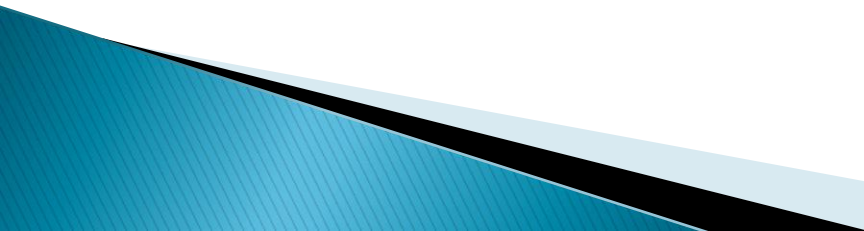
# Wind Turbine Design Optimization

Anonymous MIT Students



# Presentation Outline

max(content), min(time)

- ▶ Introduction
  - ▶ Problem Formulation
  - ▶ Design Vector
  - ▶ Analysis Methodology & Parameters
  - ▶ Fidelity & Complexity
  - ▶ Optimization Methods
  - ▶ Single Objective Results
  - ▶ Multi Objective Results
  - ▶ Conclusions & Future Work
- 

# Introduction

- ▶ Focus on renewable energy

- ▶ Disciplines involved

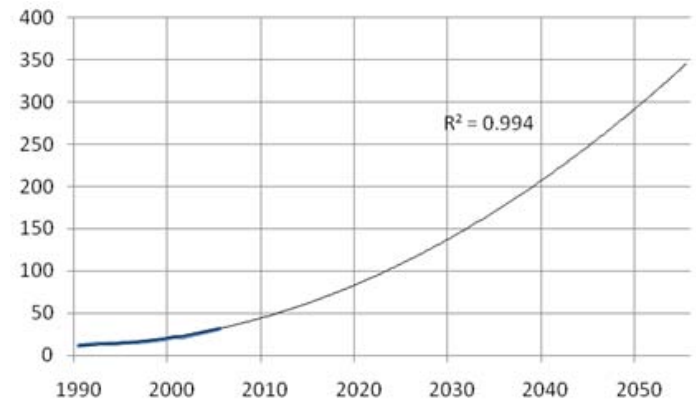
- Aerodynamics
- Control
- Structures
- Acoustics
- Electrical engineering

} Considered in this project

- ▶ Interactions

- Control (rotational speed affects aerodynamics)
- Structures (blade deflection affects aerodynamics)

## Renewable Energy Projection



Source: <http://www.paulchefurka.ca/WEAP/WEAP.html>

# Problem Formulation

## ▶ Objective Function

$$\text{Objective} = J(x, param) = \frac{\text{Expected Power Output}}{\text{Blade Material Volume}} = \frac{P_E(x, param)}{V_{blades}(x, param)}$$

- Over a range of incoming wind speeds

## ▶ Penalty Function

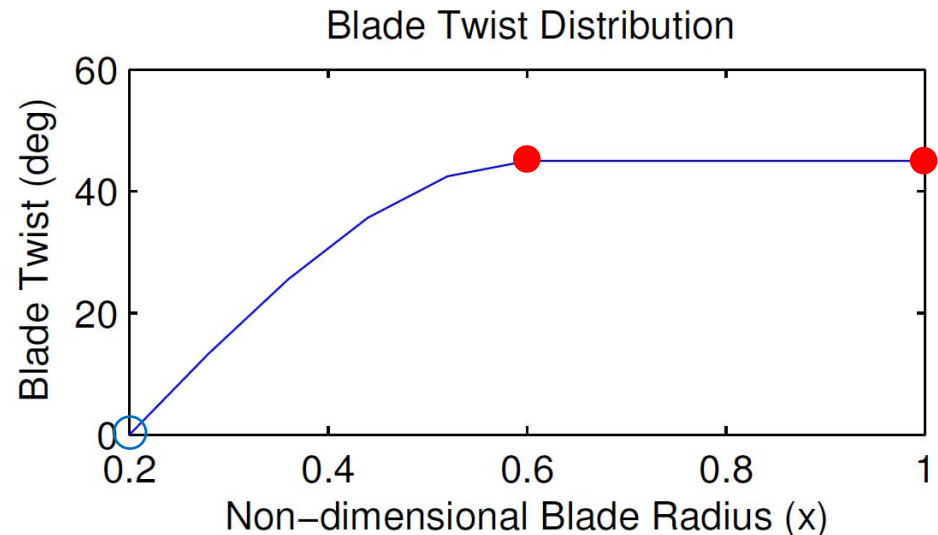
$$\xi(x, param) = \sum \left[ \rho_{penalty} \left( (\sigma_{max}^r - \sigma_{allowable})^+ \right)^2 \right]$$

# Design Vector

Decision variable	Symbol	Dimension	Lower bnd.	Upper bnd.	Units
Blade radius	$R$	1	5.00	16.15	meters
Maximum generator torque	$Q_{max}$	1	1000	20000	Newton-meters
Blade shell thickness	$t$	1	0.004	0.020	meters
Maximum design wind speed	$k$	1	0	4	std. dev. above mean
Twist distribution	$T$	2	0	$\pi/4$	radians
Foil shape distribution	$F$	1	0	1	non-dimensional
Chord length distribution	$C$	3	0.1	10	meters
Pitch control curve	$\beta$	3	0	$\pi/4$	radians

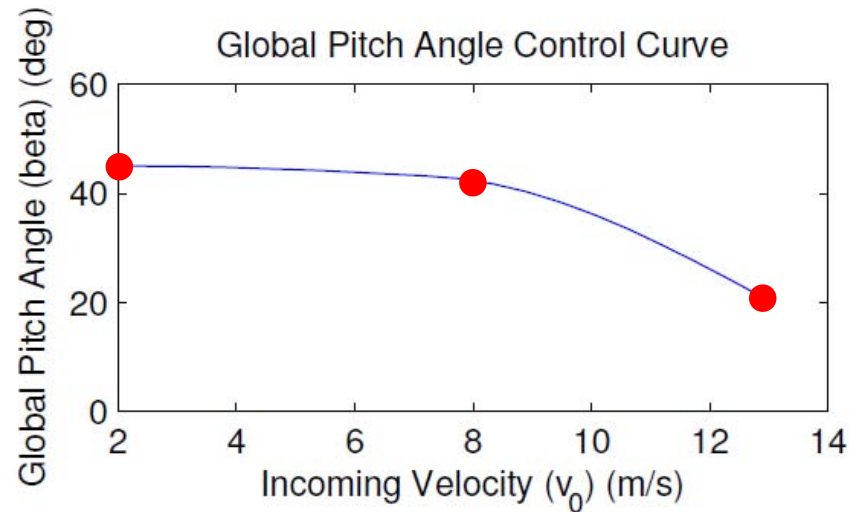
## ► Model reduction by Piecewise Cubic Hermite Interpolating Polynomials

- Decision variable points
- Assumed point
- PCHIP Spline



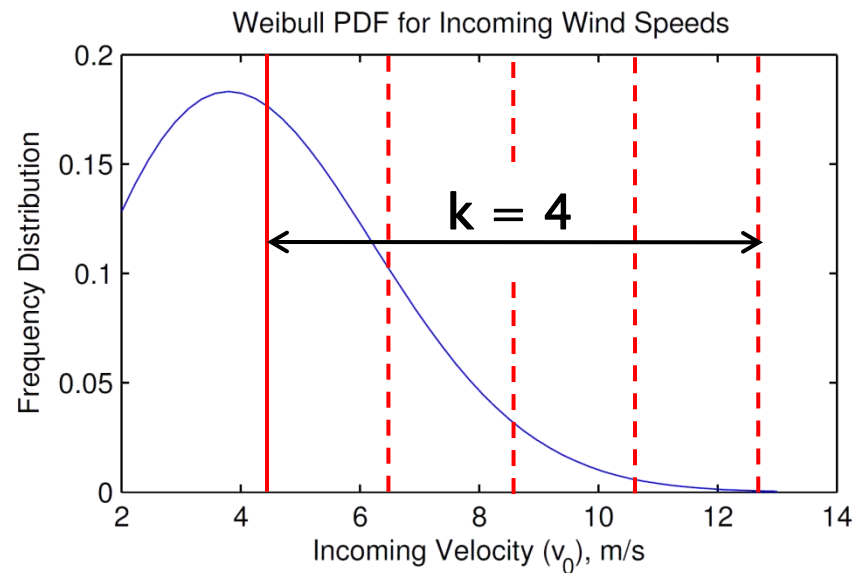
# Design Vector (beta, k)

- Decision variable points



## Weibull statistics

- Mean = 4.43 m/s
- - - Std. Dev. = 2.13 m/s



# Analysis Methodology

## ▶ N<sup>2</sup> Diagram

Inputs					Output
x, param	x, param	x, param	x, param	x, param	
Wrapper	$c_{\text{weibull}}$ $k_{\text{weibull}}$				$P_E, V_{\text{blades}}$ $\text{Max}(\sigma_{\text{max}}(v_0))$
$\text{Max}(\sigma_{\text{max}}(v_0))$	Expected Power	$v_0$	$\omega, v_0$	$\omega, F_t/\Delta R, F_a/\Delta R$	
	$\omega$	Control	$\omega, v_0$		
	$Q, P, F_t/\Delta R,$ $F_a/\Delta R$	$Q, P, F_t/\Delta R,$ $F_a/\Delta R$	Aero		
	$\sigma_{\text{max}}(v_0)$			Structure	

- ▶ Aero – Blade Element Momentum Theory
  - Relaxed iteration root-finding
- ▶ Expected Power – Simpson's rule integration over Weibull distribution
- ▶ Structure – Equivalent beam theory
- ▶ Control – Line search convex optimization (fminbnd in MATLAB)

 Inter-module optimization

# Parameters

Parameter	Symbol	Value	Units
Air density	$\rho_{air}$	1.225	kg/m <sup>3</sup>
Blade material density	$\rho_{mat}$	2700	kg/m <sup>3</sup>
Blade material elasticity	$E_{mat}$	70e9	Pa
Blade material yield strength	$\sigma_Y$	20	MPa
Hub radius/blade radius	$h_R$	0.2	-
Number of blades	$Z$	3	-
Cut-in velocity	$v_{cutin}$	2.0	m/s
Allowable stress/yield stress	$perc_Y$	0.70	-
Weibull distribution scale parameter	$c_{weibull}$	5	-
Weibull distribution shape parameter	$k_{weibull}$	2.2	-
Root foil	-	S814	-
Tip foil	-	S813	-
Cost of blade material	$c_1$	1000	\$/m <sup>3</sup>
Penalty parameter	$\rho_{penalty}$	1e-8	\$/Pa
Points in blade discretization	$n$	11	-
Number of wind speeds in Weibull integration	$n_W$	7	-

Discretization Parameters (affect fidelity)



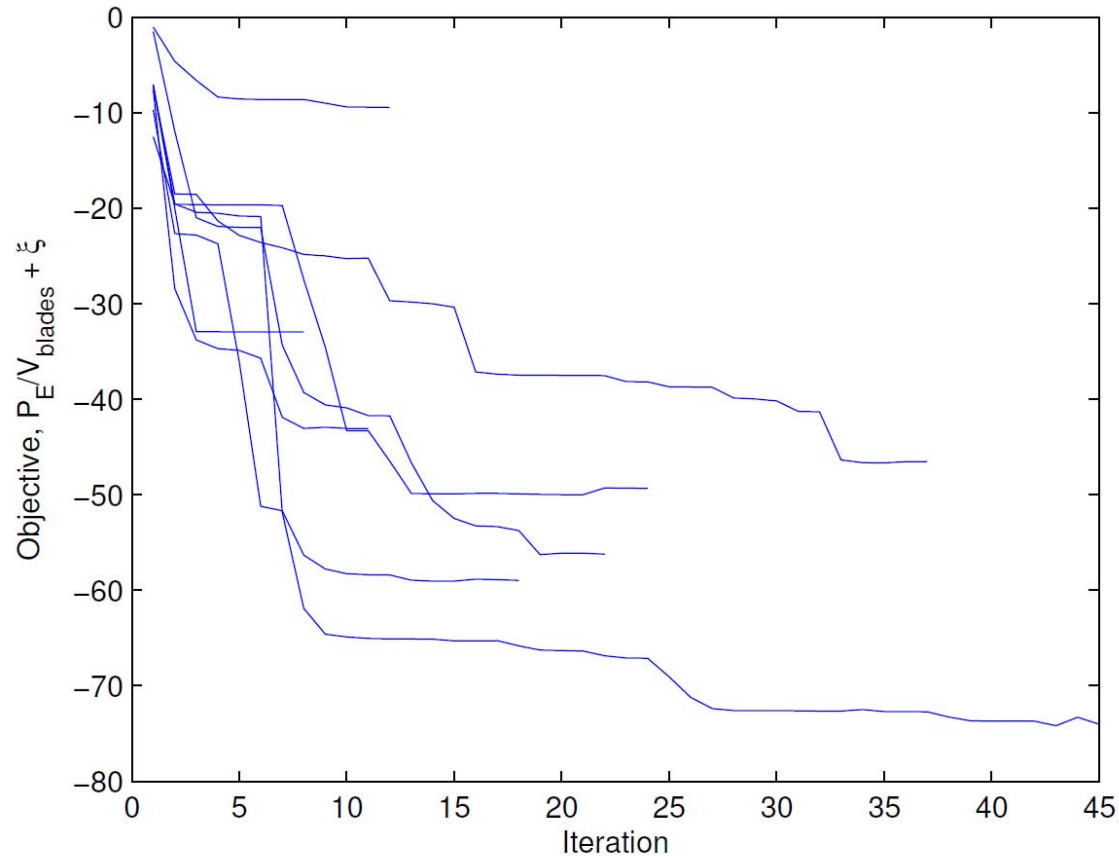
# Fidelity/Complexity

- ▶ Model order reduction
  - PCHIP
- ▶ Analysis methodology low fidelity
  - Quick computation times
- ▶ Validation
  - Structures code equates with analytical classical beam theory for cantilevered beam
  - Ran out of time to compare with Qprop / VABS high-fidelity codes
  - Tell us if you know of a wind turbine design to benchmark against

# Optimization Methods

- ▶ Design of Experiments (DOE)
  - Complex design space (initial idea)
  - Main effects
  - Space-filling starting points for Gradient-based methods
  - **Good results, short running times**
- ▶ Gradient-based methods
  - Continuous design variables with no discontinuities
  - Constraints imposed by square term penalty method
  - Implemented SQP with MATLAB's 'fmincon'
  - Re-scaling Hessian
  - Multi-start (non-convex objective function and feasible space)
  - **Good results, long running times**
- ▶ Heuristic methods
  - Multi-Objective Genetic Algorithm (MOGA)
  - **Poor results, long running times**

# SQP Convergence Sample



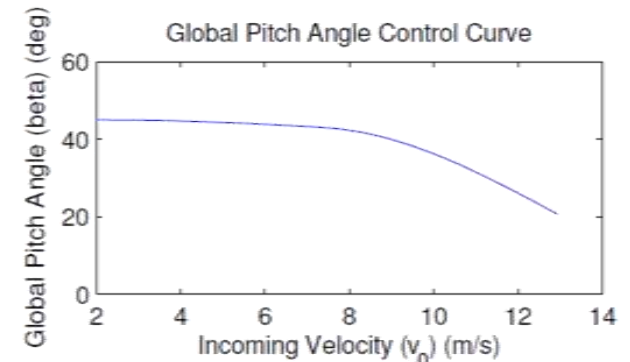
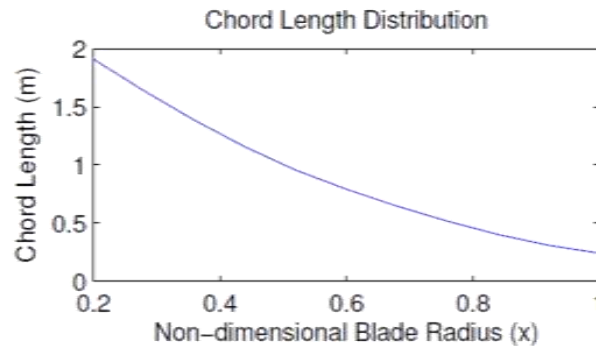
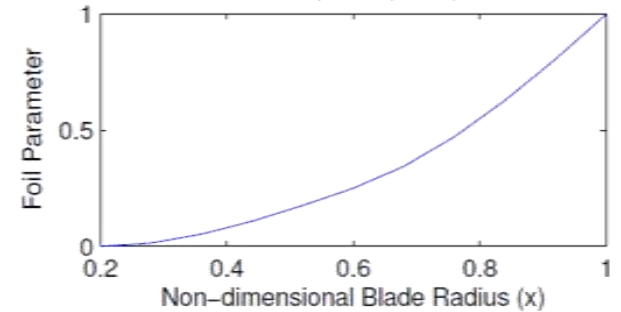
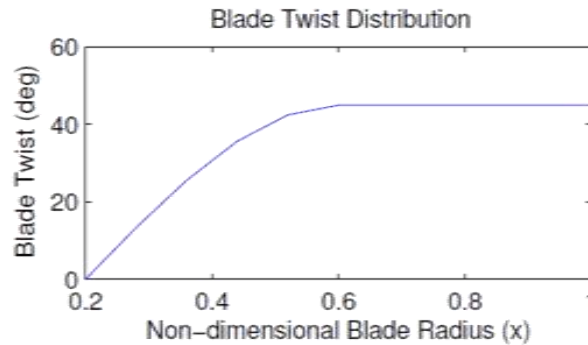
- Varying convergence rates
- Varying solution values  $\rightarrow$  Non-convexity

# Results - SQP (Design Vector)

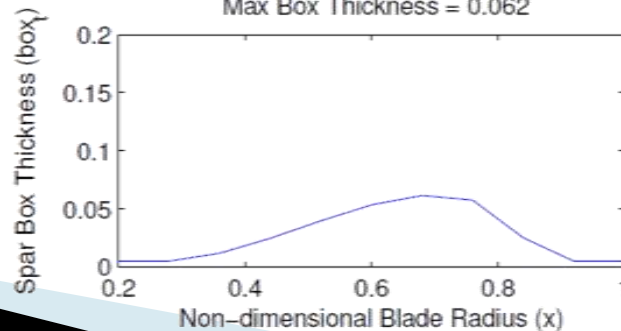
Foil Parameter Distribution

0 = Root Foil (S814)

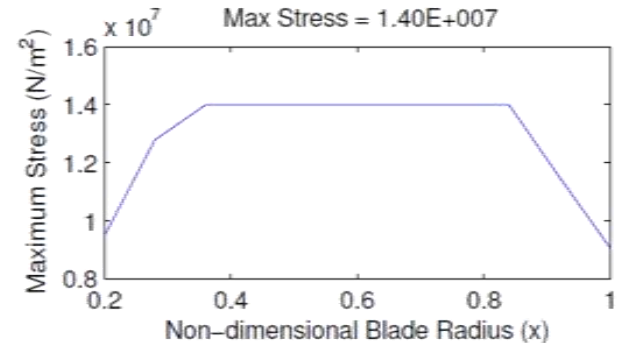
1 = Tip Foil (S813)



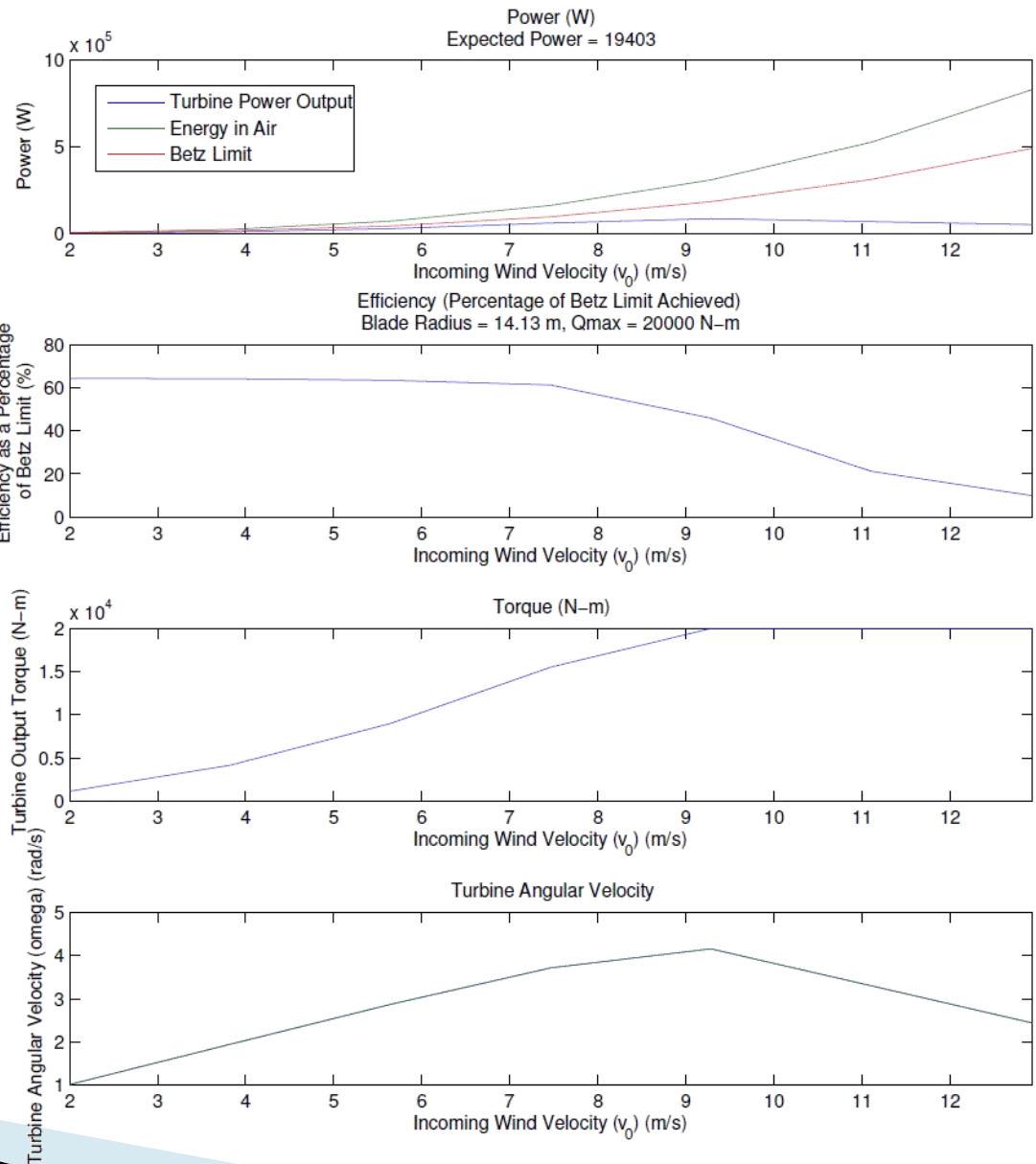
Structural Spar Thickness wrt. Spar Box Width Distribution  
Max Box Thickness = 0.062



Maximum Stress Distribution  
Max Stress = 1.40E+007

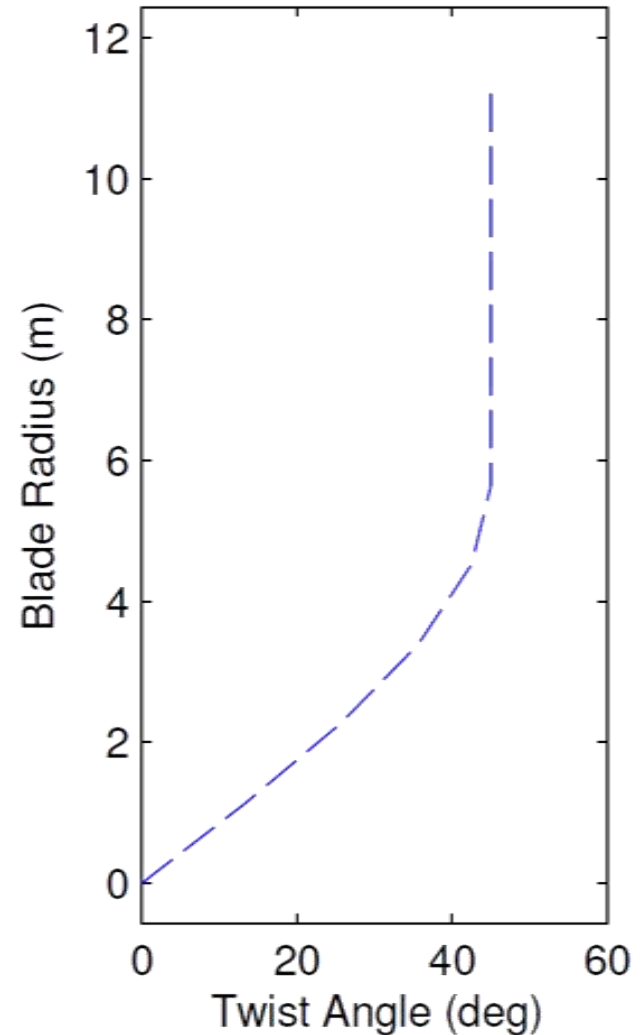
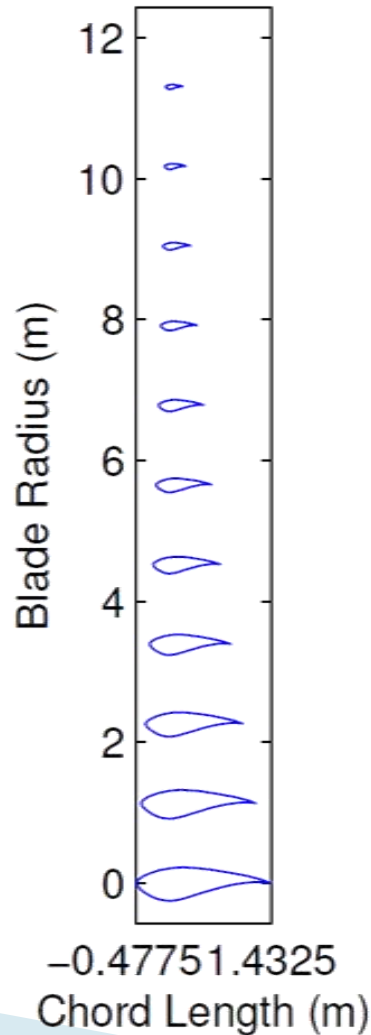


# Results - SQP (Performance)



# Results - SQP (blade shape)

Blade Shape Along Blade Radius    Blade Twist Along Blade Radius



# Results - Tight Bounds

Design Variables	Values	Comments		
R	14.13			
Qmax	20000	↑		
t	0.004	↓		
k	4	↑		
T(mid)	0.79	↑	↓	lower bound
T(tip)	0.78	↑		
F	0.25			
C(root)	1.91		↑	upper bound
C(mid)	0.79			
C(tip)	0.24			
beta	0.79	↑		
	0.75			
	0.36162			

# Sensitivity Analysis

	$\frac{\partial J}{\partial R}$	$\frac{\partial J}{\partial Q_{max}}$	$\frac{\partial J}{\partial t}$	$\frac{\partial J}{\partial k}$	$\frac{\partial J}{\partial T_{mid}}$	$\frac{\partial J}{\partial T_{tip}}$	$\frac{\partial J}{\partial F_{mid}}$
$J_1 = P_E$	1.510	0.041	0	0.367	0.858	0.2966	-0.007
$J_2 = V_{blades}$	1.0000	0	0.8557	0	0	0	0.0024
$J_3 = \sigma_{max}$	0.0823	-0.0161	0.0434	0.1015	0.1661	0.1856	-0.0005
	$\frac{\partial J}{\partial C_{root}}$	$\frac{\partial J}{\partial C_{mid}}$	$\frac{\partial J}{\partial C_{tip}}$	$\frac{\partial J}{\partial \beta_{cutin}}$	$\frac{\partial J}{\partial \beta_{mean}}$	$\frac{\partial J}{\partial \beta_{cutoff}}$	
$J_1 = P_E$	-0.122	0.368	0.150	0.067	1.787	0.045	
$J_2 = V_{blades}$	0.5382	0.5638	0.0486	0	0	0	
$J_3 = \sigma_{max}$	0.0260	0.0024	-0.0010	-0.0706	0.0791	0.0115	

## ▶ Sensitivity Analysis (2<sup>nd</sup> order central difference)

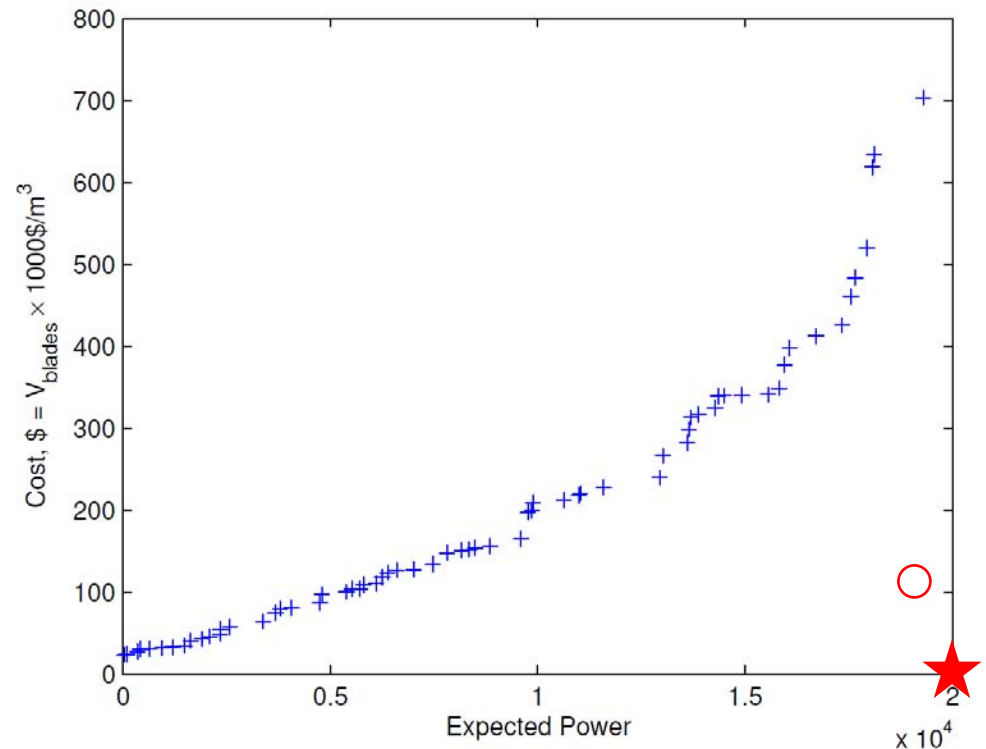
- Decision variables that are tight on box bounds have directions of improvement without violating feasibility (Qmax increase →  $P_E/V_{blades}$  increase,  $\sigma_{max}$  decrease)
- Decision variables that are free on box bounds have no directions of improvement that do not violate constraints (R increase →  $\sigma_{max}$  increase)

## ▶ Connection to Lagrange multipliers



# Results – MOGA

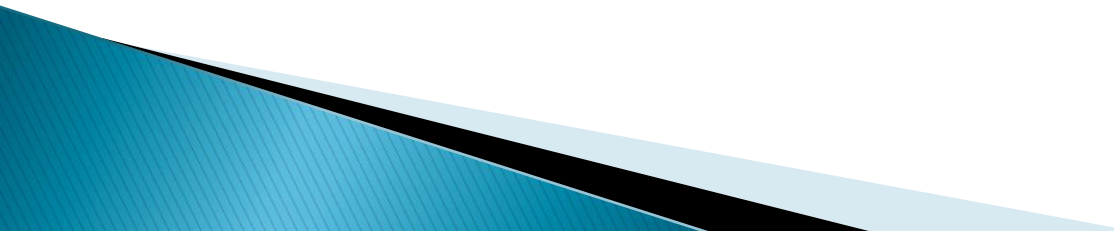
- ▶ Slope of Pareto Front
  - initially benefit from going to higher expected power
  - later stages cost outweighs benefits of increasing expected power
  - optimum somewhere in between
- ▶ Utopia point – highest expected power for the lowest cost
- ▶ SQP outperforms MOGA
  - Not enough running time
  - Computational expense



○ Best result from SQP

★ Utopia point

# Conclusions

- ▶ DOE is powerful and inexpensive
  - ▶ SQP works great for local optimization
  - ▶ Heuristic methods may be too expensive
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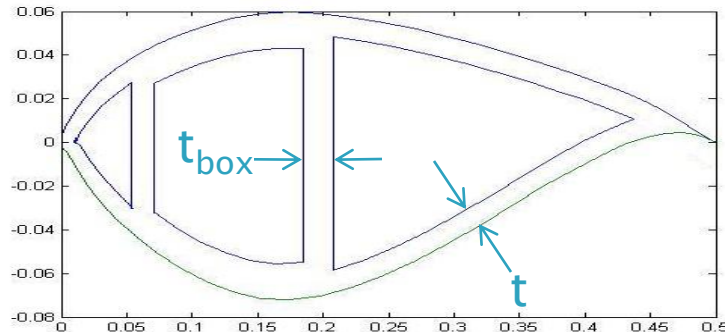
# Future Work

- ▶ Higher resolution optimization
  - More decision variables for distributions
- ▶ Higher fidelity analysis
  - Increase blade discretization
  - Qprop
  - VABS

} Also for validation
- ▶ Higher-powered optimization
  - DAKOTA implementation may be more powerful than the Matlab Optimization Toolbox
- ▶ Questions?

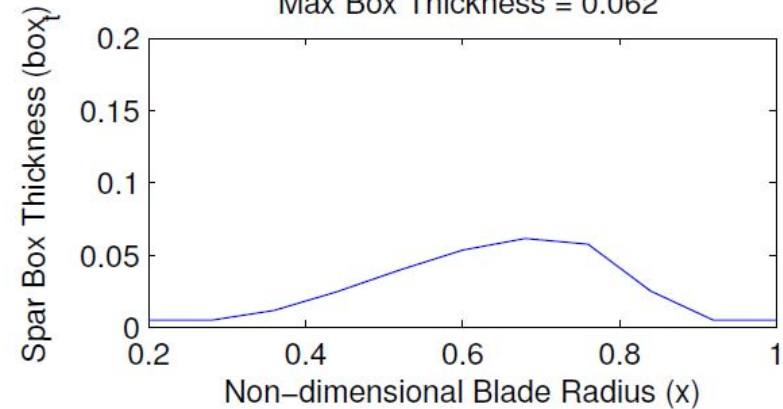
# Backup slide: Design Vector (t)

## Blade Cross-section

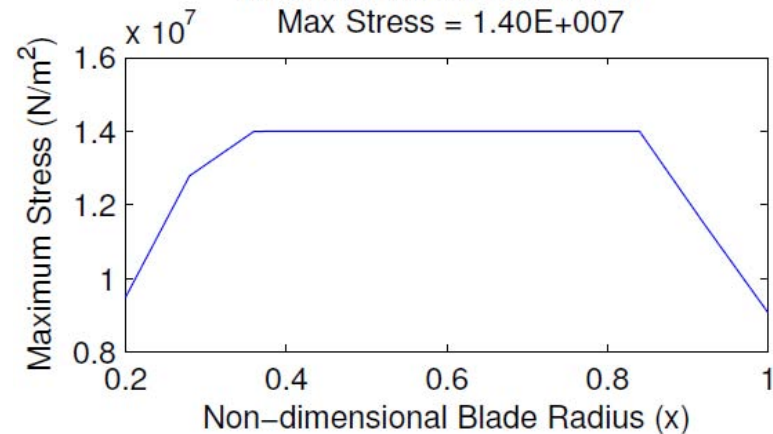


- ▶ Thickness of structural spar compensates for light structure
  - Adds leeway

## Structural Spar Thickness wrt. Spar Box Width Distribution Max Box Thickness = 0.062

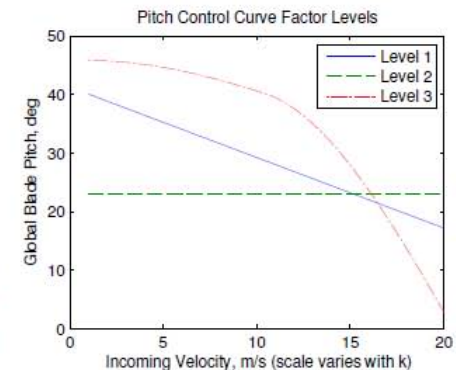
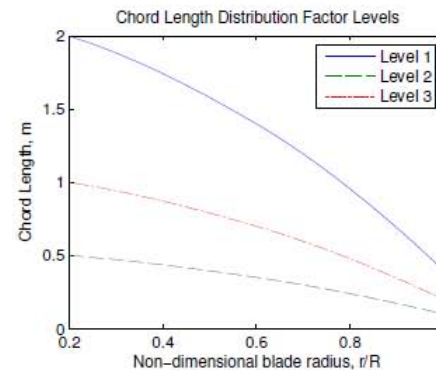
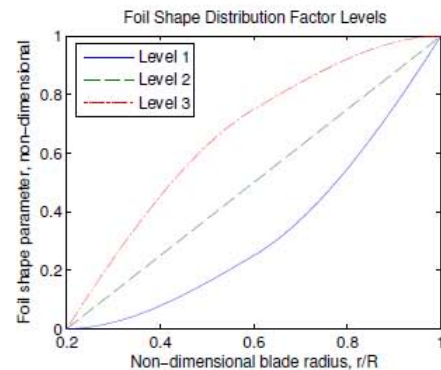
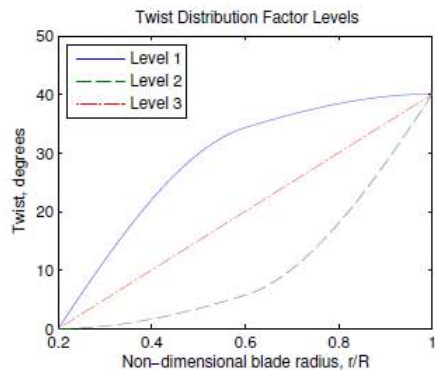


## Maximum Stress Distribution Max Stress = $1.40\text{E}+007$



# Backup slide: DOE factors/levels

Factor	Variable	Levels	Level 1	Level 2	Level 3	Focus
1	$R$	3	16.15	14.15	12.15	Magnitude
2	$Q_{max}$	3	12000	16000	20000	Magnitude
3	$t$	3	0.004	0.01	0.02	Magnitude
4	$T$	3	(0.6, 0.7)	(0.1, 0.7)	(0.35, 0.7)	Shape
5	$F$	3	0.25	0.5	0.75	Shape
6	$C$	3	(2, 1.4, 0.4)	(0.5, 0.35, 1)	(1, 0.7, 0.2)	Magnitude
7	$\beta$	3	(0.7, 0.5, 0.3)	(0.4, 0.4, 0.4)	(0.8, 0.7, 0.05)	Shape
8	$k$	2	3	4	-	Magnitude



# Backup slide: DOE Main Effects

Factor	$P_E/V_{blades}$			$\sigma_{max}^r$		
	Level 1	Level 2	Level 3	Level 1	Level 2	Level 3
1	-1286	1438	-152	0.112	0.983	-1.095
2	-114	865	-751	-0.962	0.685	0.277
3	3374	-783	-2591	1.895	-0.778	-1.117
4	4148	-2919	-1229	0.955	-0.183	-0.772
5	-105	8	96	0.322	0.297	-0.618
6	-670	1862	-1192	-2.410	3.592	-1.182
7	251	-2319	2069	0.087	-0.855	0.768
8	-250	250	-	-0.535	0.535	-

Best combination of factor levels (2,2,1,1,3,2,3,2)

$$P_E/V_{blades} = 20686 \text{ W/m}^3$$

$$\sigma_{max}^r = 12.22 \text{ MPa}$$

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